What I Claim:

- 1. An aqueous drilling fluid containing a starch polymer having a content of amylose of at least 50% by weight.
- 2. The drilling fluid of Claim 1 wherein the starch polymer has a content of amylose of at least 70% by weight.
- 3. The drilling fluid of Claim 1 wherein the starch polymer is derived from a starch or blend of starches comprised of less than 50% amylopectin.
- 4. The drilling fluid of Claim 1 wherein the starch polymer is a modified starch produced by processing of a high amylopectin natural starch.
- 5. The drilling fluid of Claim 1 wherein the starch polymer was made by a process selected from the group consisting of fractional precipitation processes and reduction processes.
- 6. The drilling fluid of Claim 1 wherein the starch polymer has been modified with carboxymethyl groups.
- 7. The drilling fluid of Claim 1 wherein the starch polymer has been modified with hydroxypropyl groups.
- 8. The drilling fluid of Claim 1 wherein the starch polymer is modified with hydroxypropyl groups and carboxymethyl groups.
- 9. The drilling fluid of Claim 1 wherein the starch polymer is crosslinked.
- 10. An aqueous drilling fluid for drilling oil and gas well comprising water, starch and at least one of brine and clay wherein the starch is a high amylose content starch polymer having a content of amylose of at least 50% by weight.
- 11. The fluid of Claim 10 further comprising a biopolymer such as xanthan gum.

12. The fluid of Claim 10 further comprising at least one of hydroxyethyl cellulose, carboxymethyl cellulose, a lignosulfonate salt, an emulsifier, a weighting agent, a corrosion inhibitor, calcium carbonate, sized calcium carbonate, magnesia, or another starch derivative different from the high amylose content starch polymer.

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- 13. The fluid of Claim 10 wherein the starch polymer has been derived from a starch comprised of less than 50% amylopectin and is selected from the group consisting of collyse E700 and high amylose corn hydrids.
- 14. The fluid of Claim 10 wherein said starch polymer is a modified starch polymer wherein said modification is obtained of a process selected from the group consisting of carboxymethylation and hydroxypropylation.
- 15. The fluid of Claim 10 wherein said starch polymer is a modified starch polymer and is carboxymethylated.
- 16. The fluid of Claim 10 wherein said starch polymer is a crosslinked starch polymer.
- 17. In a well drilling process comprising the step of providing an aqueous drilling fluid comprising a mixture of brine, clay and a fluid loss polymer to a bore hole, the improvement comprising that at least a portion of the fluid loss polymer is a high amylose content starch polymer having a content of amylose of at least 50% by weight.
- 18. The process of Claim 17 wherein the starch polymer has a content of amylose of at least 70% by weight.